

The embodiments of the invention in which an exclusive property or privilege is claimed are defined as follows:

1. A method of calculating a value of a mechanical property of an object, the method comprising:

measuring the density of the object by detecting radiation absorption in the object;
measuring the velocity of sound wave propagating through the object; and
calculating the value of an object mechanical property using the density and sound wave velocity measurements.

2. The method of Claim 1, wherein the calculated value is indicative of the bending stiffness of the object.

3. The method of Claim 1, wherein the object is a wood containing product.

4. The method of Claim 3, wherein the wood containing product is selected from the group consisting of trees, lumber, logs, boards, cants, stems, wood composites, and engineered wood.

5. The method of Claim 1, wherein the sound wave is an ultrasound wave induced into the object.

6. The method of Claim 1, wherein the sound wave is a stress wave induced into the object.

7. The method of Claim 1, wherein measuring the density of the object includes

emitting radiation into the object from a radiation source; and
detecting the amount of emitted radiation that travels through the object.

8. The method of Claim 7, wherein measuring the density further includes
generating signals indicative of the detected radiation;
processing the generated signals; and
calculating the density of the object based on the generated signals.

9. The method of Claim 1, wherein measuring the velocity of the sound wave through the object includes

determining the time of flight of an induced sound wave between a known distance; and

calculating the velocity of the induced sound wave by dividing the determined time of flight value by the known distance value.

10. The method of Claim 9, wherein determining the time of flight of the sound wave includes

producing an ultrasonic sound wave in the object by a transmitting transducer, the ultrasound wave traversing through the object along the object longitudinal axis;

generating signals with a receiving transducer positioned a known distance from the transmitting transducer, the generated signals being generated by the receiving transducer based on the produced ultrasonic sound wave; and

processing the signals generated by the receiving transducer in the time domain, the processed signals resulting in a time value indicative of the time of flight of the ultrasonic sound wave between the transmitting and receiving transducers.

11. The method of Claim 1, wherein measuring the velocity of the sound wave through the object includes

producing a moving stress wave within the object by impacting the object along its longitudinal axis, causing the object to freely vibrate at a harmonic resonance frequency;

sensing the stress wave as the stress wave propagates through the object with a transducer, and generating signals associated with the stress wave;

processing the signals generated by the transducer, the resonant frequency of the object obtained by processing the transducer signals; and

determining the stress wave velocity of the object.

12. The method of Claim 11, wherein processing the signals generated by the transducer includes

converting the signals received from the transducer into a frequency spectrum; and

locating the resonant frequency by analyzing the frequency spectrum.

13. A method of Claim 11, wherein determining the stress wave velocity of the object includes

- obtaining the longitudinal dimension value of the object;
- obtaining the resonant frequency value of the induced stress wave; and
- calculating the stress wave velocity through the object based on the longitudinal dimension value and the resonant frequency value.

14. A method for calculating the bending stiffness in a wood product, comprising:

- emitting radiation in the direction of the wood product transverse to the longitudinal axis thereof;

- detecting radiation that passes through the wood product;

- determining the density of the wood product based on the detected radiation;

- inducing a sound wave into the wood product;

- sensing the induced sound wave;

- determining the velocity of the induced sound wave based on the sensed induced sound wave; and

- calculating the bending stiffness of the wood product based on the determined density and determined velocity.

15. The method of Claim 14, wherein the sound wave is induced by an impactor.

16. The method of Claim 14, wherein the sound wave is induced by an ultrasonic transducer.

17. A system for non-destructively calculating bending stiffness in a wood product, comprising:

- a density measurement sub-system including a radiation source positioned transverse to the longitudinal axis of the wood product and a radiation detector positioned on the side of the wood product opposite the radiation source, the radiation detector

generating signals indicative of detected radiation, wherein the generated signals are processed to calculate the density of the wood product; and

a velocity measurement sub-system including a sound wave device that induces a sound wave in the wood product and a receiving sensor that measures the sound wave in the wood product and generates signals indicative thereof, wherein the receiving sensor generated signals are processed to calculate the velocity of the induced sound wave;

wherein the bending stiffness in the wood product is calculated based on the calculated sound wave velocity from the velocity measurement sub-system and the density measurement from the density measurement sub-system.

18. The system of Claim 17, wherein the velocity measurement and the density measurement sub-systems each includes a processing unit, the density measurement processing unit communicating with the radiation source and the radiation detector and executing a stored routine that calculates the density of the wood product based on the absorption signals generated by the radiation detector; and the velocity measurement processing unit receiving signals from the receiving sensor and executing a stored routine that calculates the velocity of the induced sound wave based on the signals received from the receiving sensor.

19. The system of Claim 18, wherein the velocity measurement processing unit converts the signals received from the receiving sensor into a frequency spectrum and locates the resonant frequency of the induced sound wave.

20. The system of Claim 18, wherein the velocity measurement processing unit measures the time of flight of the induced sound wave between the sound wave device and the receiving sensor.

21. The system of Claim 18, further comprising a calculating unit that receives the velocity value calculated by the velocity measurement sub-system and the density value calculated by the density measurement sub-system, and calculates a resultant value that is indicative of the bending stiffness of the wood product.

22. The system of Claim 17, wherein the sound wave device of the velocity sub-system includes an impactor that strikes the end of the wood product, causing the sound wave to propagate through the wood product.

23. The system of Claim 17, wherein the sound wave device of the velocity sub-system includes an ultrasonic transducer in contact with the wood product.